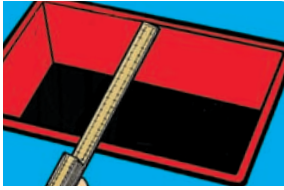


# Horizontal installation



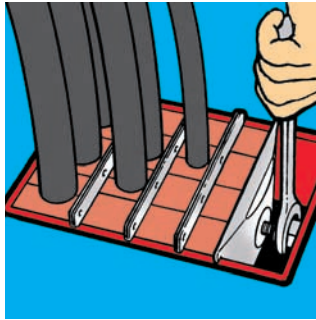
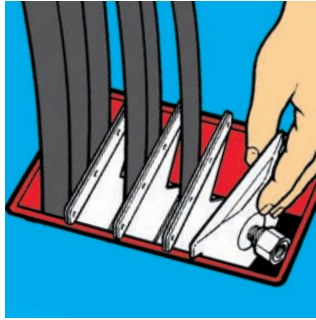
**1** Measure the opening to ensure that its size conforms with tolerance standards  $120,5 \text{ mm} \pm 0,5$ .

**2** Make sure the frame is clean, then lubricate the inside and pull the cables through, placing the largest farthest from the compression plate.

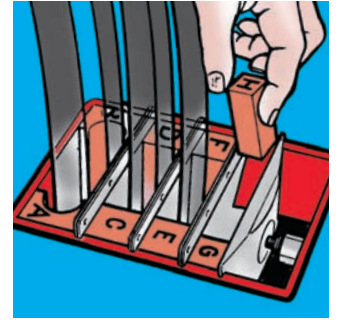


**3** In horizontal installations, gravity makes it necessary to use the stayplates to hold the insert blocks in place. Therefore, place the stayplates in the frame first, dividing up the rows of cables according to your RG-plan. Also insert the compression plate at this stage.

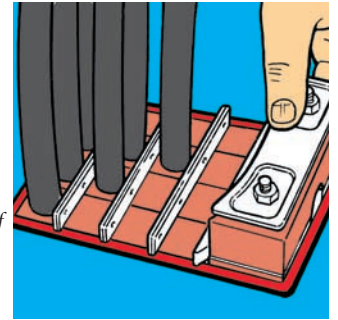
**5** Pack the last row, then tighten the bolt on the compression plate counter-clockwise until there is 32 mm of space between the top of the plate and the frame or enough to fit the endpacking tongue around the bolt.



**4** Insert the outer blocks first (A, B, C etc.). Then insert the remaining blocks. Note. The block A should be turned 90°, as shown in the picture.



**6** Insert endpacking STG with the tongue around the compression bolt. Tighten the nuts on the endpacking to compress and complete the seal. Approximately 12 mm of thread should protrude on each bolt.



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## PRESSURE APPLICATIONS

Make sure the frame is clean and lubricate the inside of the frame thoroughly. Lubricate all Lycron parts carefully with the MCT Brattberg lubricant.

Place the compression plate in the centre so that the rubber can come up between the compression plate and the frame on both sides of the plate.

The seal may not be pressurized within 48 hours of installation. This allows for the settlement of the system (based on a 20°C ambient temperature). NOTE. The lower the temperature, the longer the needed settlement time.

Certified pressure 2 bar (29.4 psi), test pressure 5 bar.

NOTE. For pressurized applications, all components must be replaced with new material after removal and refitting.

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